

CHEM FLOWTRONICS

Flanged "Dual Window" Sight Flow Indicators



Models 102, 103, 104

The Chem Flowtronics Models, 102, 103, and 104 standard in-line flanged sight flows incorporate all the features shown on the front cover of the Sight Flow Indicator section and are available in 316 stainless steel (wetted parts) or carbon steel. Pipe line sizes are available up to 20 inches. Our Model 102 (right flow pattern) sight flow offers you flexibility of design where inline or size requirements are not standard.

The Model 103 or "T" sight flow indicator gives you positive view of flow to three connecting lines. Primarily used in distillation and extraction processes for positive identification of flow.

Our Model 104 offers what no other manufacturer can, namely, a sight flow cross. This unique design can be used in tank manifold systems for positive flow identification of three independent tanks.

Features:

- Largest Viewing Area in the Industry
- Lightweight for Easy Installation
- Glass Shield
- 150# Bolt Circle Rotating End Flanges
- Teflon Gaskets Standard
- Drip Tube Standard on All Models
- Tempered Borosilicate Glass Standard
- Pressure rating for all sight flow indicators: 150 PSIG
- Temperature rating with Teflon gaskets: 400°F

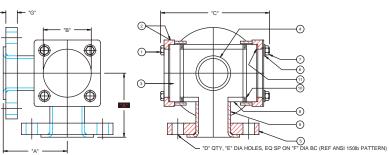
Options Available:

- A variety of alloy bodies available
- Tezfel/PFA lining
- Rotor Flapper Vent
- Instrument fittings
- Special face-to-face dimensions
- 300 lb. flanges
- Stainless steel backup flanges
- Safety shields
- Chrome plating
- Other gasket materials: Viton, neoprene
- Stainless steel lens flanges and bolts (i.e. 100% stainless steel construction)
- Full ANSI rated



Chem Flow Corporation P.O. Box 4635, Wayne NJ 07474-4635 Tel: 800-486-3356 · 973-785-0001 · Fax: 973-785-8051 Email: info@chem-flowtronics.com Web: www.chem-flowtronics.com ^{7/02}

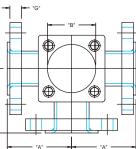
Model 102

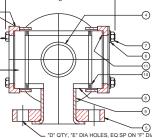


| ITEM DESCRIPTION | | | | | | | | |
|------------------|---------------------------|--|--|--|--|--|--|--|
| ITEM NO | | | | | | | | |
| 1 | HEX BOLT | | | | | | | |
| 2 | LENS FRAME | | | | | | | |
| 3 | TEMPERED SIGHT GLASS | | | | | | | |
| 4 | SS DRIP TUBE | | | | | | | |
| 5 | NON-WETTED BACK-UP FLANGE | | | | | | | |
| 6 | SPRING LOCK WASHER | | | | | | | |
| 7 | HEX NUT | | | | | | | |
| 8 | BODY | | | | | | | |
| 9 | SS RECEIVING TUBE | | | | | | | |
| 10 | TFE ENVELOPE GASKET | | | | | | | |
| 11 | LENS GASKET | | | | | | | |
| 12 | NAMEPLATE | | | | | | | |

| | DIMENSIONS, IN INCHES [mm] | | | | | | | | | |
|--------|----------------------------|--------------|---------------|-----|-------------|--------------|-------------|-------------------------|--|--|
| SIZE | "A" | "B" | "C" | "D" | "E" | "F" | "G" | APPROX WEIGHT LBS | | |
| 1/2" | 3.00 [76.2] | 2.00 [50.8] | 5.38 [136.5] | 4 | 0.63 [15.8] | 2.38 [60.3] | .44 [11.1] | 7 | | |
| 3/4" | 3.00 [76.2] | 2.00 [50.8] | 5.38 [136.5] | 4 | 0.63 [15.8] | 2.75 [69.9] | .50 [12.7] | 8 | | |
| 1" | 3.00 [76.2] | 2.00 [50.8] | 5.38 [136.5] | 4 | 0.63 [15.8] | 3.13 [79.4] | .56 [14.2] | 9 | | |
| 1 1/2" | 3.50 [88.9] | 2.50 [63.5] | 5.75 [146.0] | 4 | 0.63 [15.8] | 3.88 [98.4] | .63 [15.9] | 17 | | |
| 2" | 3.75 [95.3] | 3.00 [76.2] | 7.50 [190.5] | 4 | 0.75 [19.1] | 4.75 [120.7] | .75 [19.1] | 18 | | |
| 3" | 4.50 [114.3] | 4.00 [101.6] | 9.13 [231.8] | 4 | 0.75 [19.1] | 6.00 [152.4] | .94 [23.8] | 30 | | |
| 4" | 5.88 [149.2] | 5.00 [127.0] | 11.13 [282.6] | 8 | 0.75 [19.1] | 7.50 [190.5] | .94 [23.8] | 50 | | |
| 6" | 8.00 [203.2] | 7.50 [190.5] | 14.50 [368.3] | 8 | 0.88 [22.2] | 9.50 [241.3] | 1.00 [25.4] | 113 | | |

Model 103





| ITEM DESCRIPTION | | | | | | |
|------------------|---------------------------|--|--|--|--|--|
| DESCRIPTION | | | | | | |
| 1 | HEX BOLT | | | | | |
| 2 | LENS FRAME | | | | | |
| 3 | TEMPERED SIGHT GLASS | | | | | |
| 4 | SS DRIP TUBE | | | | | |
| 5 | NON-WETTED BACK-UP FLANGE | | | | | |
| 6 | SPRING LOCK WASHER | | | | | |
| 7 | HEX NUT | | | | | |
| 8 | BODY | | | | | |
| 9 | SS RECEIVING TUBE | | | | | |
| 10 | TFE ENVELOPE GASKET | | | | | |
| 11 | LENS GASKET | | | | | |
| 12 | NAMEPLATE | | | | | |

۰Δ

2

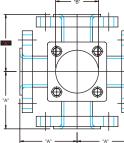
1-

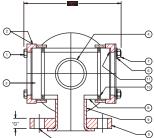
3

| | | | | <u> </u> | | |
|--------|----------|----------------|----------|-----------------|--------|---------------|
| \sim | "D" QTY, | "E" DIA HOLES, | EQ SP ON | "F" DIA BC (REF | ANSI 1 | 50lb PATTERN) |

| | DIMENSIONS, IN INCHES [mm] | | | | | | | | | |
|--------|----------------------------|--------------|---------------|-----|-------------|--------------|-------------|-------------------------|--|--|
| SIZE | "A" | "B" | "C" | "D" | "E" | "F" | "G" | APPROX WEIGHT LBS | | |
| 1/2" | 3.00 [76.2] | 2.00 [50.8] | 5.38 [136.5] | 4 | 0.63 [15.8] | 2.38 [60.3] | .44 [11.1] | 11 | | |
| 3/4" | 3.00 [76.2] | 2.00 [50.8] | 5.38 [136.5] | 4 | 0.63 [15.8] | 2.75 [69.9] | .50 [12.7] | 13 | | |
| 1" | 3.00 [76.2] | 2.00 [50.8] | 5.38 [136.5] | 4 | 0.63 [15.8] | 3.13 [79.4] | .56 [14.2] | 15 | | |
| 1 1/2" | 3.50 [88.9] | 2.50 [63.5] | 5.75 [146.0] | 4 | 0.63 [15.8] | 3.88 [98.4] | .63 [15.9] | 20 | | |
| 2" | 3.75 [95.3] | 3.00 [76.2] | 7.50 [190.5] | 4 | 0.75 [19.1] | 4.75 [120.7] | .75 [19.1] | 26 | | |
| 3" | 4.50 [114.3] | 4.00 [101.6] | 9.13 [231.8] | 4 | 0.75 [19.1] | 6.00 [152.4] | .94 [23.8] | 37 | | |
| 4" | 5.88 [149.2] | 5.00 [127.0] | 11.13 [282.6] | 8 | 0.75 [19.1] | 7.50 [190.5] | .94 [23.8] | 60 | | |
| 6" | 8.00 [203.2] | 7.50 [190.5] | 14.50 [368.3] | 8 | 0.88 [22.2] | 9.50 [241.3] | 1.00 [25.4] | 121 | | |

Model 104





| ITEM DESCRIPTION | | | | | | | |
|------------------|---------------------------|--|--|--|--|--|--|
| ITEM NO | DESCRIPTION | | | | | | |
| 1 | HEX BOLT | | | | | | |
| 2 | LENS FRAME | | | | | | |
| 3 | TEMPERED SIGHT GLASS | | | | | | |
| 4 | SS DRIP TUBE | | | | | | |
| 5 | NON-WETTED BACK-UP FLANGE | | | | | | |
| 6 | SPRING LOCK WASHER | | | | | | |
| 7 | HEX NUT | | | | | | |
| 8 | BODY | | | | | | |
| 9 | SS RECEIVING TUBE | | | | | | |
| 10 | TFE ENVELOPE GASKET | | | | | | |
| 11 | LENS GASKET | | | | | | |
| 12 | NAMEPLATE | | | | | | |

- "D" QTY, "E" DIA HOLES, EQ SP ON "F" DIA BC (REF ANSI 15016 PATTERN)

1 6 (1) (1)

| DIMENSIONS, IN INCHES [mm] | | | | | | | | |
|----------------------------|--------------|--------------|---------------|-----|-------------|--------------|-------------|-------------------------|
| SIZE | "A" | "B" | "C" | "D" | "E" | "F" | "G" | APPROX WEIGHT LBS |
| 1/2" | 3.00 [76.2] | 2.00 [50.8] | 5.38 [136.5] | 4 | 0.63 [15.8] | 2.38 [60.3] | .44 [11.1] | 15 |
| 3/4" | 3.00 [76.2] | 2.00 [50.8] | 5.38 [136.5] | 4 | 0.63 [15.8] | 2.75 [69.9] | .50 [12.7] | 17 |
| 1" | 3.00 [76.2] | 2.00 [50.8] | 5.38 [136.5] | 4 | 0.63 [15.8] | 3.13 [79.4] | .56 [14.2] | 20 |
| 1 1/2" | 3.50 [88.9] | 2.50 [63.5] | 5.75 [146.0] | 4 | 0.63 [15.8] | 3.88 [98.4] | .63 [15.9] | 25 |
| 2" | 3.75 [95.3] | 3.00 [76.2] | 7.50 [190.5] | 4 | 0.75 [19.1] | 4.75 [120.7] | .75 [19.1] | 32 |
| 3" | 4.50 [114.3] | 4.00 [101.6] | 9.13 [231.8] | 4 | 0.75 [19.1] | 6.00 [152.4] | .94 [23.8] | 44 |
| 4" | 5.88 [149.2] | 5.00 [127.0] | 11.13 [282.6] | 8 | 0.75 [19.1] | 7.50 [190.5] | .94 [23.8] | 68 |
| 6" | 8.00 [203.2] | 7.50 [190.5] | 14.50 [368.3] | 8 | 0.88 [22.2] | 9.50 [241.3] | 1.00 [25.4] | 132 |